

Work Order ID 77872

77872

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December-22-11 10:07:26 AM

Item ID: D2237 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Striker Plate
 Start Date: 22/12/2011 Start Qty: 40.00 ***40*** Cust Item ID:
 Required Date: 05/01/2012 Req'd Qty: 40.00 ***40*** Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 11/12/22 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2237	Rev D1								

100 FLOW WATER JET 0.00
100
 Waterjet Memo 0.00
 FLOW CNC Waterjet 1-Cut as per Dwg D Dwg Rev: D1 Prog Rev: D1 2-Deburr
304.037 if necessary

B12-1-3
 (40)

110 QC2- Inspect parts off machine FAI/FAIB 0.00
110
 QC Memo 0.00
 Quality Control

B12-1-3

120 QC8- Inspect parts - second check 0.00
120
 QC Memo 0.00
 Quality Control

cantos
 (40)

8/2/2014

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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N900040100

Setup Start *NS1*

Stop ***NS2***

40

40

Reference:

Run Start *NR1*


Stop *NR2*


QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

130			0.00	
130	Small Fab			
Small Fab				
	Memo		0.00	
Small Fab	1-Form as per drawing			

SO 12/01/04

41

140	QC5- Inspect part completeness to step on W/O	0.00	
140			
QC	Memo	0.00	
Quality Control			

150	Identify as per dwg & Stock Location: <u>006</u>	0.00	
150			
Packaging	Memo	0.00	
Packaging			

W/O:		WORK ORDER CHANGES					
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Work Order ID 77872***77872***

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

ck 12/01/04
mf 12-01-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

December-22-11 10:07:29 AM

Page 1

Work Order ID: 77872

77872

Parent Item: D2237

D2237

Parent Item Name: Striker Plate

Start Date: 22/12/2011

Required Date: 05/01/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP C02.05.11Clarify IPPNG
IPP D 06.05.25 Waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S22GA		Purchased	No			100	sf	85.8600	0.01	0.421053			

M304S22GA

304/316 .032 Sheet

HB 12-1-3

Location

Loc Qty

Loc Code

MAT020

85.86

109057

3.3

117379

7.06

118271

73

118400

2.5

118271

(46)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

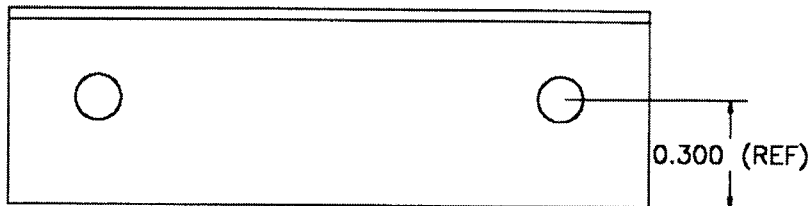
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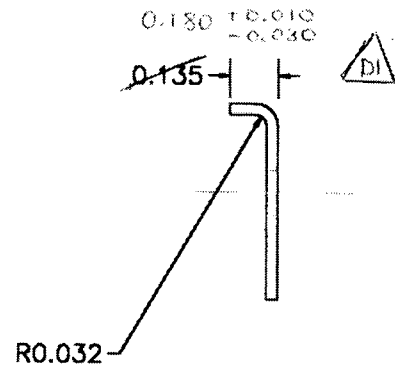


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED	APPROVED	D2237	SHEET 1 OF 1
DATE	TITLE	SCALE	
94:10:25	STRIKER PLATE	2:1	
DI	04.06.15	UPDATE DIMENSION	

RELEASED
47/12/17 DS

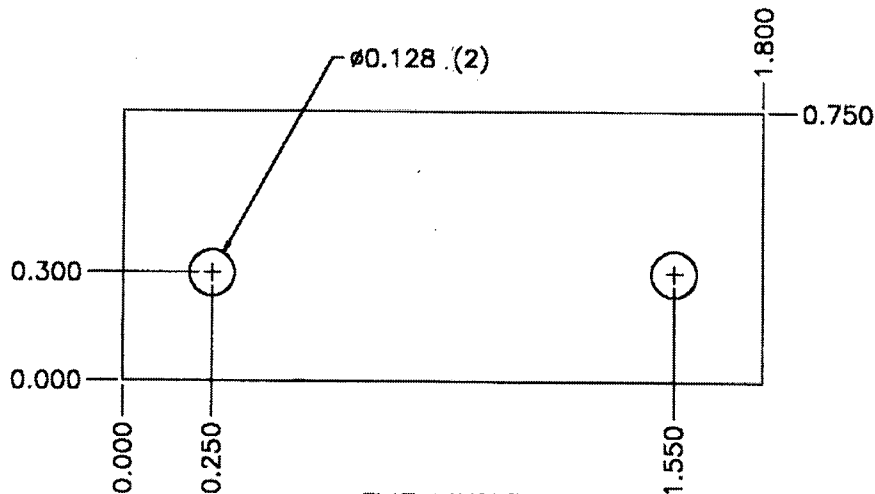


BEND DETAIL



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 77832 M.L.J

11/12/22



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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